

durabond®

Time Proven Quality Product

Technical
Specification
Data Sheet

****Original hard copy is available upon request.**

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Durabond HM 3360P

Base	Ethylene Vinyl Acetate Copolymer
Form	Cylindrical stick (approx. 11.2 mm in Diameter)
Colour	White
Viscosity	8,500 - 13,000 cps @ 170°C (Brookfield Thermosel 34/3)
Softening point	87 ± 5°C (Ring & Ball method)
Setting time	Slow (depend on the amount of glue applied and the contact surface of the substrates)
Operating temperature	165 - 175°C
Toxicity	This product does not contain any toxic materials.
Safety precaution	To minimise the risk of burns, use eye protection and protective clothing when working near a hot melt applicator.
Storage life	1 year in cool dry place.
Packing	In carton
Storage condition	When not in use, store hot melt in air tight container to prevent contamination such as dust, oil, etc. That could lead to blocking of nozzles and deterioration effects.
End use	1. Corrugated carton and case sealing. 2. Suitable for bonding of foam material, textiles, paper, cardboard, leather and wood.
Note	Do not mix with other adhesives.

We guarantee the consistent quality of this product which has been manufactured in accordance with ISO 9001, 14001 and OHSAS 18001 guidelines. The product has been found suitable for the applications and uses listed above. For other uses and application methods we strongly suggest to contact our technical support staff.

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