

Technical Specification Data Sheet

**Original hard copy is available upon request.

Issue 2 - 10 26.3.2010

Durabond HM 8843

Base Ethylene Vinyl Acetate Copolymer

Form Pastilles

Colour Yellow

Viscosity 4,000 - 5,500 cps @ 170°C

(Brookfield Thermosel 34/6)

Softening point $103 \pm 2^{\circ}\text{C}$

(Ring & Ball method)

Operating temperature 165 - 175°C

Fill up Maintain pre-melting tank at ¾ full.

Avoid sudden addition of excessive solid hot melt as this will lower the tank temperature significantly.

Toxicity This product does not contain any toxic materials.

Safety precaution To minimise the risk of burns, use eye protection and

protective clothing when working near a hot melt applicator.

Storage life 2 years in cool dry place.

Storage condition When not in use, store hot melt in air tight container to

prevent contamination such as dust, oil, etc. That could lead to blocking of nozzles and deterioration effects.

End use Book binding adhesive.

Note Do not mix with other adhesives.

We guarantee the consistent quality of this product which has been manufactured in accordance with ISO 9001, 14001 and OHSAS 18001 guidelines. The product has been found suitable for the applications and uses listed above. For other uses and application methods we strongly suggest to contact our technical support staff.

The information contained herein is true and accurate to the best of our knowledge. Revertex Finewaters Sdn. Bhd. make no warranty or guarantee of results and assumes no obligations or liabilities from the use of any products or processes mentioned herein. This publicatio is not to be taken as a licence to operate under or recommendation to infringe upon, any patents.









