

durabond®

Time Proven Quality Product

Technical
Specification
Data Sheet

****Original hard copy is available upon request.**

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Durabond PA 117

Base	Polyvinyl Acetate
Form	Emulsion
Colour	White
pH	2.0 - 3.5
Viscosity	13,000 - 16,000 cps @ 28°C (Brookfield RVT 5/20) <i>*Viscosity may fluctuate upon long storage.</i>
Wet tack	Good
Film	The adhesive dries to a hazy film.
Diluent	Water - Only when necessary as adhesive bond weakens progressively with dilution.
Clean up	Wet - water Dry - mechanical scrapping
Storage life	6 months in cool dry place.
Inflammability	Non-flammable
Adherend	Surfaces must be free of dust, oil, grease, etc for maximum bond performance.
Bond Strength	Satisfies the requirements for a Durability Class 3 Adhesive: BS EN 204: 2001 Certification from FIRA is available on request.
End use	1 component wood working adhesive with high moisture resistance. No staining with H ₂ O ₂ whitening bleach
Note	Do not mix with other adhesives. No formaldehyde is intentionally added during the manufacturing process, we do not expect it to be present in this product.

We guarantee the consistent quality of this product which has been manufactured in accordance with ISO 9001, 14001 and OHSAS 18001 guidelines. The product has been found suitable for the applications and uses listed above. For other uses and application methods we strongly suggest to contact our technical support staff.

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REVERTEX FINEWATERS SDN. BHD. (Company No. 265645-P)

P.O.Box 152, 41710 Klang, Selangor Darul Ehsan, Malaysia

Tel: 603-33428625 (Hunting Line) Fax: 603-33420658

Email: rffw@rffw.com.my

<http://www.revertexfinewaters.com>

